

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Standard Reels				EdgeSeries™ (ES) Reels		
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911 03480 03485 ES			131-3201 RR			133-0109 RR	
				03912 03481 03486 ES				131-3202 RR			133-0112 FSR
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913 03482 03634 03487 ES 03621 ES			131-3203 RR			132-7109 RR	
				03483 03635 03488 ES 03623 ES				131-3204 RR			132-7112 FSR
3575 5010-H 5510 / 5610 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES					133-8205 RR Service Only	131-6805 RR	
				03639 ES						131-6809 FSR	
				03641 ES							131-6801 FSR
5210 5410 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661 03694	127-2070 Service Only		127-2065 RR			133-8201 RR	
				03695				127-2066 RR			133-8203 FSR
5510 5610 6500 6700 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681 03863 03696 03698	127-2077 Service Only		127-2084 RR		133-8209 RR Service Only	133-8211 RR	
				03864 03682 03697 03699				127-2085 RR			127-0294 FSR
				03693 ES							
3100 7000 DPA Cutting Units (Painted Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	127-2093 RR						
				03710 03181			127-2094 RR			133-8269 RR	
				03183 03711				127-2095 RR			133-8271 RR
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182 03712	127-2104 Service Only		127-2105 RR			133-8273 RR	
3100 7000 Low-drag DPA Cutting Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					133-0182 RR		
				03189 ES 03721 ES						133-0184 RR	
				03190 ES 03722 ES							133-8278 RR
	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03191 ES 03727 ES					133-0193 RR Service Only	133-0195 RR	
5 7 11 TDM (Turf Driven Mower) SPA Cutting Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075 RR						
				01007		130-0071 RR					
				01011				130-0081 RR			
5200 5300 5400 4 Bolt Cutting Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088						
				03506 03509 03528			130-0093 RR				

1.) Reel blade relief grind angle for all reels: 30 ° +/- 5 °

2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm)

3.) Maximum allowed taper on all reels is 0.010" (.2 mm)

RR: Radial Reel

FSR: Forward Swept Reel

ES: EdgeSeries™ Cutting Unit

2/1/2017

For more information, contact your local
Toro distributor at 800-803-8676