



Service Reel Reference Chart - Greens



Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Standard Reels				EdgeSeries™ (ES) Reels		
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade
Flex & eFlex 1800 / 1820 (2012 & newer) 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164	127-2165		132-7357	132-7358
				04254							
				04289 ES							
				04291 ES							
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206			127-2156	127-2157			
				04207							
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES						132-7353	132-7354
Flex & eFlex 2100 / 2120 (2012 & newer)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04251		127-2200	127-2201	127-2202	132-7340	132-7341	132-7342
				04252							
				04290 ES							
				04292 ES							
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200		127-2174	127-2176	127-2177			
				04202							
				04208							
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04036		127-2181	127-2182	127-2183	132-7312	132-7313	132-7314
				04052							
				04034							
				04038 ES							
				04055 ES							
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04037		127-2206	127-2207		132-7361	132-7362	
				04060							
				04035							
				04039 ES							
				04056 ES							
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer) 	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613		127-2200 *8-Blade HD: 130-0120*	127-2201	127-2202	132-7340	132-7341	132-7342
				04614							
				04615							
				04618							
				04619							
				04624							
				04651 ES							
				04652 ES							
				04653 ES							
				04654 ES							
				04655 ES							
04656 ES											
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610		131-2013	127-2193 *8-Blade HD: 131-2014*	127-2194	127-2195		
				04611							
				04616							

- 1.) Reel blade relief grind angle for all reels: 30 +/-
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm)
- 3.) Maximum allowed taper on all reels is 0.010" (.2 mm)
- 4.) EdgeSeries Reels standard on 2016 models and newer

HD: Heavy Duty **ES:** EdgeSeries™ Cutting Unit

2/1/2017

**For more information, contact your local
Toro distributor at 800-803-8676**